



# COVAL CONCRETE

## Technical Data Sheet

Revised 03-2024. Please reference the latest copy available at [www.covaltechnologies.com](http://www.covaltechnologies.com).

*Topcoat for Coval Concrete Primer, textured and vertical concrete surfaces, infrastructure & outdoor concrete*

### I. PRODUCT DESCRIPTION (Gloss, Satin, Matte)

**Coval Concrete** is a thin film, single component, clear coating designed to protect finished substrates, decorative coatings and dense, non-porous masonry from surface wear and harsh chemicals. It creates a covalent bond with the concrete substrate and is easily and quickly applied with a solvent resistant spray system rated for acetone (pump, HVLP, or airless). Always use a primer underneath **Coval Concrete** to seal the pores before application. Primers include **Coval Concrete Primer**, a densifier, or a cure and seal. Coval Coatings are UV stable and resist moisture, stains, chloride ion penetration, dirt, ice, acids, bird and animal waste, and graffiti damage to the substrate.

### II. RECOMMENDED USES

- A. Concrete sealed with **Coval Primer**
- B. Stamped Overlays
- C. Vertical Masonry
- D. Precast Concrete

**CAUTION:** Coval Coatings should only be applied by experienced coating installers. The best practice is to apply enough coating to “wet-out” the surface averaging 4.0-5.0 mils, wet film thickness. If applied too thick, the coating will attempt to cross link away from the surface, which may cause fracturing or delamination. Average square feet coverage will be approximately 300 sq. ft./gallon if the coating is properly applied. Coval coatings are specifically designed for the substrates listed in the Technical Data Sheet and should never be applied to substrates not listed without testing.

### III. PRODUCT CHARACTERISTICS

#### A. PROPERTIES

1. Color: Clear, or clear to slight amber (depending on temperature and humidity)
2. Finish: Gloss, Satin, or Matte
3. Vehicle Type: Solvent Base
4. Flash Point: Penskey-Martens closed cup 9C/15F
5. VOC: Less than 100 g/L
6. Weight/Litre: 7.36 lb/gal
7. Semi-breathable

#### B. DRY TIME

1. Drying Time: (@ 77°F, 50% RH): Temperature, humidity, and film thickness dependent. (The

higher the temperature and humidity, the faster the dry time).

2. Touch Dry: 2-4 hours
3. Walk on: 8–12 hours
4. Dry to Recoat: Coval Coatings are designed to give excellent performance with a single coat. If recoating is necessary, wait for a minimum of 24 hours, and lightly buff the surface using a purple pad. It may take longer due to cold temperatures and low humidity, so always do a test area before recoating. Do not mix Gloss, Satin, or Matte sheens on recoats, without consulting Coval Technical Support.
5. Full Cure: 7 days

#### C. SPREAD RATE PER COAT (recommended)

Wet mil : 4.0-5.0 mil per coat

Dry mil: 0.3-0.6 mil average

#### D. COVERAGE

Coverage of 250-350 sq.ft./gal will vary depending on the porosity and texture of the substrate, as well as the applicator’s method of application. Below are typical coverage rates:

1. Broom Finish Concrete over Primer: 250 sq.ft./gal
2. Stamped Concrete Overlay over Primer: 300 sq.ft./gal
3. Vertical Masonry over Primer: 300 sq.ft./gal
4. Precast Concrete over Primer: 300 sq.ft./gal
5. Terrazzo (polished & densified): 350 sq.ft./gal

#### E. TESTING RESULTS

ASTM D-4060 Taber Abrasion:	
1000g @ 1000	30 mg
	3 mg
Coating tested after 7 days. Coating continues to harden up to 30 days.	
ASTM D1308	No staining
ASTM D3273/D3274	No fungal growth
ASTM D-3363 Film Hardness, Pencil	9H
ASTM D4060	.14%
ASTM D4541 Adhesion	11,721 kPa
ASTM D3359-97 Adhesion	4
ASTM B117-111 Salt Spray Scribed	6
ASTM D7234	601 psi

Staining Agent	Resistance Time (hours)	Cleaner Required
10% Citric Acid	12	Dry Cloth
Acetone	48+	Dry Cloth



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Balsamic Vinegar	12	Dry Cloth
Betadine	6	Wet Cloth
Brake Fluid	48+	Dry Cloth
Coffee/Tea	48+	Dry Cloth
Gasoline	48+	Dry Cloth
Permanent Marker	48+	Solvent
Red Wine	48+	Dry Cloth
Spray Paint	48+	Solvent

### F. INDOOR SAFETY

During application, 1) turn off all pilot lights or open flames in the building, 2) always wear safety goggles and 3) wear an OSHA approved respirator.

### IV. APPLICATION INSTRUCTIONS

#### A. GENERAL

1. **Coval Concrete** looks best when applied with a sprayer to achieve optimum finish and appearance. It is designed for use over surfaces in Section II. *Recommended Uses*.
2. When possible, use a Coval Acetone Sprayer. Only use a **solvent resistant spray system rated for Acetone**. Options include a pump sprayer, an HVLP, or an airless sprayer, fitted with chemical resistant hoses.
3. When using the Coval Acetone Sprayer, use the black full cone tip for Gloss, Satin, or Matte, or gray cone tip for smaller, modulated areas. For all Coval finishes, use a gray cone jet tip (TX-VK8) or brown cone jet tip (TX-VK12). For the Gloss finish only, use a red fan tip for a faster production rate (F110-04).
4. **It is not recommended** to use the brass full cone spray tip that is included with a sprayer, as it may result in over-atomizing the coating, which can lead to an "orange peel" surface.
5. **Matte or Satin Finish:** Do not use a fan tip when applying Matte or Satin finishes as this may cause overlap lines. Use a cone jet instead, using a circular motion with no more than 10% overlap. Be sure to **remove any fine micron filters** in the sprayer or the matting agent may cause clogging.
  - a. With a one-gallon container of Satin or Matte, shake vigorously, and before pump refills. With a 5-gallon container, remove the lid and stir with a low or high-speed mixer until the matting agent is fully dispersed.
  - b. Pour through a paint screen of 195 microns

- c. Once poured, re-shake the pump sprayer during application every 10-15 minutes to re-suspend the matting agents ensuring a consistent finish.
6. **All Finishes:** Apply 4.0-5.0 mils wet film thickness (WFT) and never allow puddling. It is always best to spray on a few mockups to get the feel of putting down this product before attempting an actual project. Be careful not to apply too thick but install enough to wet out the surface (4.0-5.0 mils). Do not allow the product to puddle as this will cause too much surface tension and cause possible cracking or delamination.
  7. Maintain consistent 30-35 PSI air pressure during the application by pumping the sprayer regularly and observing consistent droplet sizes. On average, re-pump the sprayer every 100-150 sq.ft. to create a consistent flow and finish.
  8. Maintain a consistent distance from the surface of 12-16".
  9. Use a circular motion when spraying with a cone jet tip to avoid lap lines.
  10. Apply with little overlap of the coating to avoid the appearance of lines. On highly reflective floors, a thicker coating in one area will distort the light refraction.
  11. For information regarding adding dyes or texture/non-slip additives to Coval, please see the *Coval FAQ document, Section V. Additives*
  12. With all methods of application, always mask off any adjacent surface to protect it from overspray.
  13. **Outdoor Applications**
    - a. Make certain the ambient temperature is between 40°F and 105°F, and Relative Humidity (RH) is 90% or lower. Check the forecast for low wind and no chance of rain for a minimum of 5 hours after the estimated time of completion of the coating process.
    - b. Confirm and schedule so that no morning dew, or sprinkler watering occurs 5 hours minimum after application.

### B. SURFACE PREPARATION

#### 1. Sweep and dust and clean first

**IMPORTANT:** REMOVE ANY SILICONE

Decontaminate any surface to be coated, removing oils, grease, wax, fatty acids, and other contaminants by using detergents, etching solutions, heavy duty cleaner/degreaser, steam cleaning, or chemical cleaning.



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### 2. Unsealed Concrete

- a. Remove laitance and concrete dust, making sure the surface will absorb **Coval Concrete Primer**.
- b. Use generally accepted standards for concrete curing of 28 days and not more than 3 pounds vapor pressure per 1000 sq. ft. per 24 hours.
- c. Be sure the surface is dry to the touch before spraying Coval. Use a two-prong Moisture Meter calibrated for concrete reading <13%.

### 3. Previously Sealed Concrete

- a. **Coval Concrete** is compatible with densifiers and hardeners used after the concrete is placed or during the curing process. Lithium silicate, colloidal silica, and sodium silicate are generally compatible with **Coval Concrete**. Clean the surface before application. Do a test area.
- b. **Coval Concrete** is not formulated for application over painted surfaces or epoxy.

### 4. Test area

- a. When using **Coval Concrete** on a new substrate for the first time, clean the area, then test it on a small, inconspicuous area to ensure adhesion and determine that the desired look is achieved. Due to the wide variety of texture and porosity of concrete and masonry surfaces and the various methods of application and environments, different reactions may occur in curing. Once satisfied, work can begin.
- b. There will be a slight enhancement or change in appearance from the natural surface when using Coval coatings.
- c. If ever in doubt about a coating, TEST it first.

### 5. Move

Do not exceed 15 minutes of wet-edge exposure. When replenishing the coating, quickly refill the sprayer and return to coating on the wet edge within 15 minutes. Be prepared with coating ready to refill a sprayer. For larger jobs use a pump system or multiple applicators to maintain the wet edge and assist with refills.

### 6. Interruption of Work

1. If a stop is necessary, use a control or expansion on the floor or clean tape line.
2. Clean the sprayer with acetone and resume work when ready.
3. After 15 minutes, the coating will not re-emulsify or melt into itself if a stop and restart is on the wet edge.

### E. Clean Up

1. Clean tools and flush equipment with acetone twice (minimum) immediately after application.
2. Remove spray tips and soak in acetone.
3. **IMPORTANT:** Once the coating is dry, the tools will not clean with acetone or any other solvent.

### F. STORAGE

- A. If excess coating remains in a container, Coval recommends the following:
  1. Put a nitrogen or argon blanket on the top of the remaining liquid in the container, **OR**
  2. Move the remaining coating to a smaller container with as little air/oxygen in the container as possible. Use only HDPE containers.
- B. Store in a temperature-controlled, dry location. Do not store solvent-based products in the sun, warm storage area, or in a sun-heated vehicle as overly heated products can turn dark in color and remain tinted when applied.
- C. Shelf life: 12 months
- D. Maximum storage temperature: 80°F

### G. CARE AND MAINTENANCE

- A. Wipe up spills as soon as possible.
- B. Do not use heavy abrasive pads on auto-scrubbers.
- C. A soft brush or white buffing pad is sufficient to remove stains from the surface once cured.
- D. Neutral pH cleaners, disinfecting cleaners, and de-greasers will not damage the finish and can be used regularly.
- E. Remove paint spills or graffiti with rubbing alcohol and rinse with water.
- F. If high traffic areas show wear, lightly sand and spray a fresh coat in the worn area.
- G. Maximum temperature that **Coval Concrete** can withstand continuously and under peak conditions when applied to a surface is, Continuous: 250°F, Peak: 350°F.

### H. SAFETY AND ENVIRONMENTAL

- A. **Indoors, turn off and extinguish all pilot lights or open flames in the building.**
- B. Always wear OSHA approved 1910.134 and ANSI Z88 2 respiratory protection.
- C. Fresh air and exhaust should be provided in enclosed work areas. If inhaled, remove affected person to fresh air and call physician immediately if physical difficulties occur.



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- C. Wear butyl-rubber gloves and other skin protection to avoid contact. In the event of contact with skin, wash skin thoroughly with soap and water.
- D. Chemical safety goggles or splash shields are required. Do not wear contacts without eye protection. Immediately flush eyes with water for 15 minutes after contact and get medical attention.
- E. If accidentally swallowed, rinse mouth thoroughly and obtain immediate medical attention.
- F. In enclosed areas, make sure to have an observer watching the applicator for any signs of physical distress.

Please see Coval FAQs for additional information online at [www.covaltechnologies.com](http://www.covaltechnologies.com).